ISSN 1516-392X

PROPRIEDADES EM TRAÇÃO DE COMPÓSITOS DE MATRIZ POLIÉSTER REFORÇADOS COM FIBRAS DE CÂNHAMO*

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Resumo

Muito se tem estudado sobre materiais alternativos, como os compósitos de matriz polimérica reforçados por fibras lignocelulósicas. Isso se justifica pelo fato das fibras naturais terem vantagens no que tange ao meio ambiente, bem como relativo baixo custo. Além disso, a fibra natural apresenta características de interface com a matriz polimérica que favorecem as propriedades mecânicas pela estrutura do compósito. Esse presente trabalho objetiva analisar as propriedades de tração de compósitos de matriz de poliéster reforçados com 10,20 e 30% em fração volumétrica de fibras de cânhamo, que foram preparados alinhando as fibras em moldes e deixando-os curar por 24 horas em temperatura ambiente. Os corpos de prova foram testados numa máquina de ensaios Instron e os resultados mostraram um aumento na tensão máxima de ruptura com o aumento da porcentagem de fibra incorporada.
Palavras-chave: Fibra de cânhamo; Matriz poliéster; Propriedades de tração.

TENSILE PROPERTIES OF POLYESTER MATRIX COMPOSITES REINFORCED WITH HEMP FIBERS

Abstract

Much has been studied about alternative materials, such as polymeric matrices composites reinforced with lignocellulosic fiber. It's justified by the fact that natural fibers has environmental advantages and relatively low cost. Besides that, the natural fiber presents interfacial characteristics with polymeric matrices that favor the mechanical properties by the composite structure. This present work aims to analyses the tensile properties of a polyester matrix composite reinforced with 10, 20 and 30% in volume fraction of hemp fiber incorporation, which were prepared by laying down the fibers unto the plates along the entire length and cured in 24 hours in room temperature. The samples were tested in an Instron Machine and the results showed the increase in the tensile strength with the increase of fiber amount incorporation.
Keywords: Hemp fiber; Polyester matrix composite; Tensile properties.

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ISSN 1516-392X

1 INTRODUCTION

In recent years, there has been an increase application of natural fibers as reinforcement of polymeric matrix composites in several industrial sectors, with special participation in automobile components (1-3). The advantage of natural fibers, especially those extracted from plants, over the glass fiber are presently a great motivation for the increasing use of "green" composites in automobiles (4-6). Glass fiber is more expensive, heavier and abrasive to processing equipment.

Moreover, this synthetic fiber presents a health risk when inhaled and its production is associated with CO_2 emissions. None of these shortcomings apply to lignocellulosic fibers that, in addition, are renewable, biodegradable and neutral with respect to greenhouse gases, the major responsible for global warming. Application of natural fiber composites is rapidly increasing in the automobile industry with annual growth rates above 20% (7).

Less known natural fibers like piassava (8), ramie (9), curaua (10) and buriti (11) sisal (12) and other are currently being investigated for their potential as composite reinforcement. Hemp is one the lignocellulosic fiber with least knowledge as far as mechanical properties are concerned. Characterizations of these composites are being carried out for different polymer matrices and mechanical tests (12-22).

However, no tensile characterization was done so far for polymer composites reinforced with hemp fibers. Therefore, the objective of this work was to conduct the tensile tests of polyester matrix composites reinforced with hemp fibers.

2 EXPERIMENTAL PROCEDURE

The material used in this work was untreated hemp fiber extracted from the stem hemp plant supplied by *Desigan Natural Fibers Company* and polyester resin. Statistical analysis were performed on one hundred fibers randomly removed from the as-received the lot. Figure 1 shows the histogram for the distribution of hemp fiber diameters by considering 6 diameter intervals. From this distribution, presented elsewhere an average diameter of 0.065mm was found for the as-received lot.

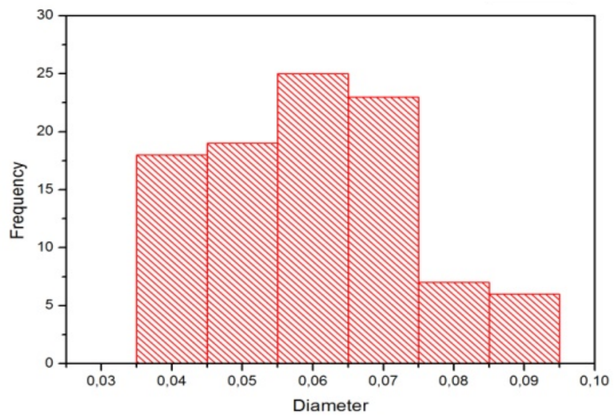

Figure 1.Distribution histogram for six diameter intervals.

For composite fabrication, the as-received hemp fibers were initially cleaned and then dried at 60ºC for 24 hours. Tensile specimens were individually prepared by laying down continuous and aligned fibers in a rectangular "dog-bone" shaped silicone mold with 5.8 x 4.5 mm of reduced gage dimensions. Fibers in amounts of up

ISSN 1516-392X

to 30% in volume were aligned along the 35 mm length of the specimens, corresponding to its tensile axis. The still fluid polyester resin, plus 0.5% of caralyst based on methyl ethyl ketone, was poured onto the fibers in the mold and allowed to cure for 24 hours and at room temperature. Some composite specimens were fabricated for each fiber composition. Each specimen was room temperature tested in a model 5582 Instron universal machine at a strain rate of 3 x 10^{-3} s^{-1}. The fracture surface of selected specimens was gold sputtered and then analyzed by scanning electron microscopy (SEM) in a model SSX-550 Shimadzu microscope operating at an accelerating voltage of 7- 15 kV.

3 RESULTS AND DISCUSSION

Figure 2 exemplifies the typical load vs. extension curves for different composites. These curves were recorded directly from the Instron machine and revealed that the hemp fiber reinforced composites apparently present limited plastic deformation. Consequently, these composites, in principle, may be considered as brittle materials.

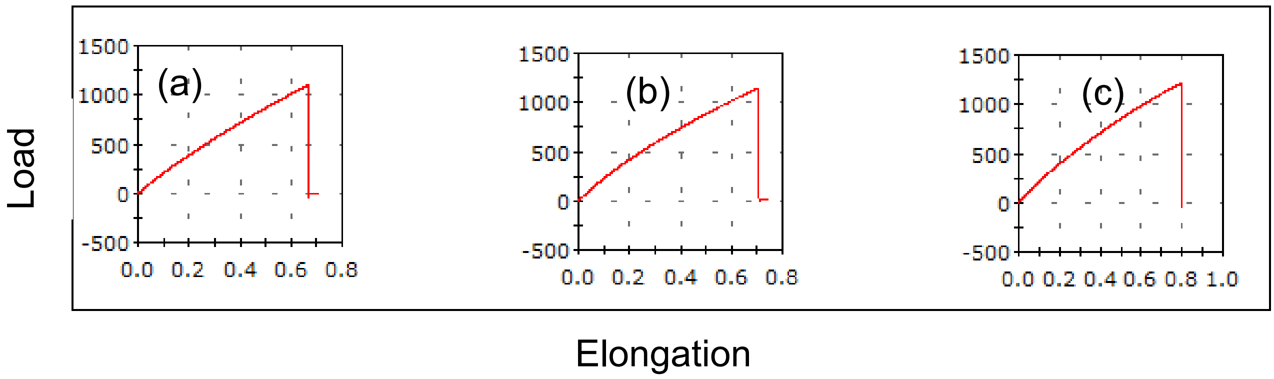

Figure 2. Load *vs.* elongation curves for polyester composites reinforced with (a) 0%, (b) 10% and (c) 30% of volume fraction of hemp fibers.

From the results of the load *vs.* elongation curves, Fig. 2, the ultimate stress (tensile strength), elastic modulus, and total strain were calculated. Table 1 shows the average values for these tensile properties for the different amounts of hemp fiber investigated.

Table 1. Tensile properties for the hemp fiber reinforced polyester composites.

Amount of Hemp Fiber (Vol. %)	Tensile Strength (Mpa)	Elastic Modulus (Gpa)
0	28.99 ± 6.58	0.83 ± 0.23
10	37.43 ± 3.29	1.88 ± 0.16
20	45.56 ± 6.73	1.70 ± 0.05
30	53.08 ± 3.28	1.75 ± 0.13

Figure 3 plots the results of tensile strength and elastic modulus in Table 1 as a function of the volume fraction of hemp fibers. In this figure it should be noted that both the composite tensile strength and stiffness significantly increase with the hemp fiber incorporated into the polyester matrix.

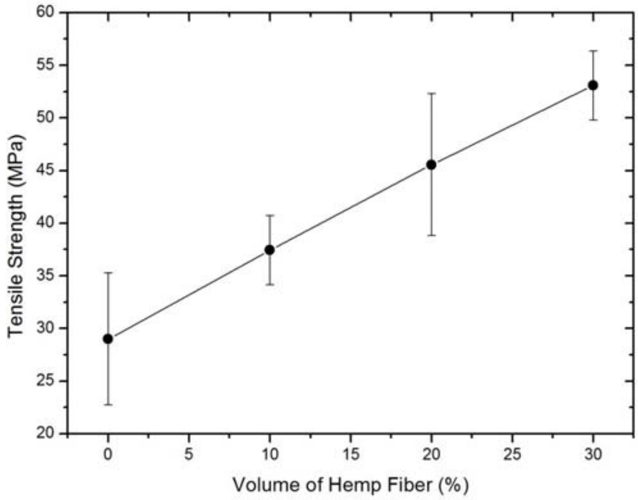

Figure 3 - Tensile strength variation with the amount of hemp fiber in the composite.

The elastic modulus variation in Fig 4 could also be adjusted to a linear relation and demonstrates a relevance increase in it values with the increase of fibers in the matrix. This can be attributed to the same mechanical proprieties analyzed for the tensile strength.

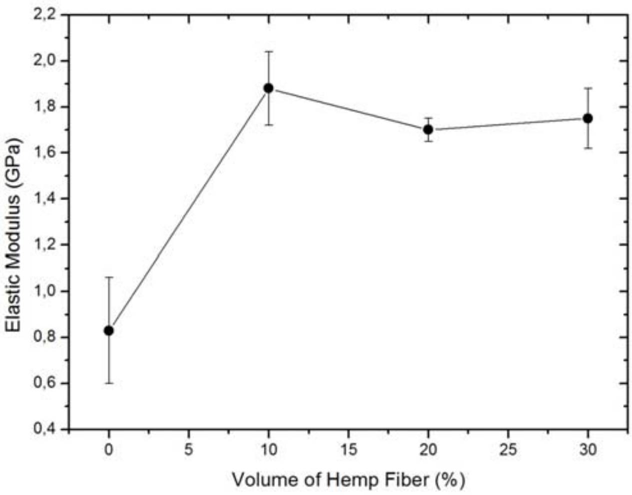

Figure 4. Variation of the elastic modulus with the volume fraction of hemp fiber reinforcing polyester composites.

4 CONCLUSIONS

The incorporation of continuous and aligned hemp fibers significantly increases the tensile strength and stiffness of polyester matrix composites.
An apparent linear increase occurs up to a volume fraction of hemp fiber of 30%. This corresponds to a better performance than similar composite that were flexural tested.

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